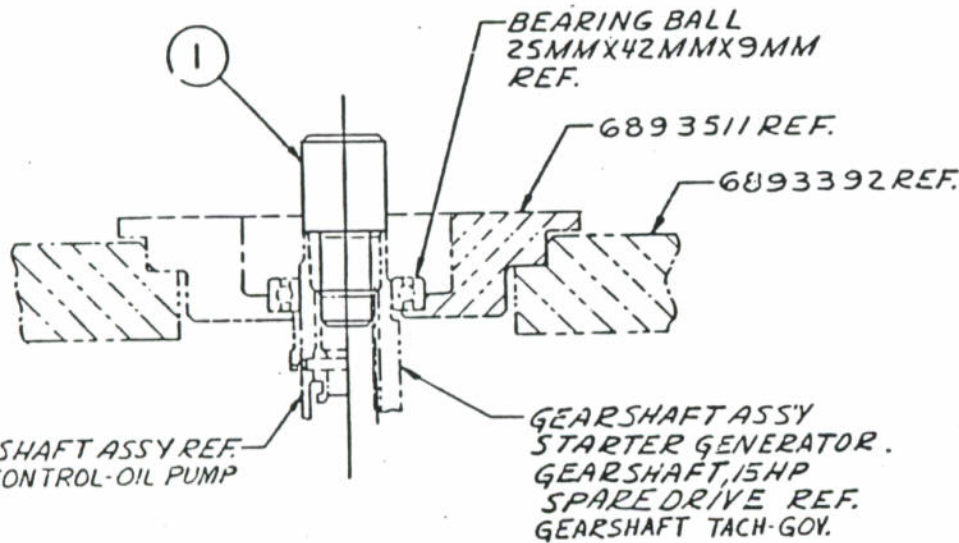


#### NOTES:


1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
  - a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
  - b) VENDOR NAME OR TRADEMARK.

2. 63/ FINISH ALL OVER U.O.S.



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SAE 72  
LOCAL SPECS. (REF)

DRAWING PRACTICE	
SURFACE TEXTURE	
SCREW THREADS	
GENERAL SPECIFICATIONS	SPEC. SUMMARY
 Division of General Motors Corporation Indianapolis Operations	
TITLE DRIFT- 25MM x 42MM x 9MM BEARING, FUEL PUMP, STARTER, GENERATOR, TACH- GEN. AND SPARE DRIVE SHAFTS	
MODEL (FIRST USAGE)	250 SERIES
APPLICATION: SEE SEPARATE PARTS LIST	
SIZE	CODE IDENT
C	73342
DWG. No.	
6893514	
SCALE	1/1
SHEET	

BREAK SHARP EDGES .020 U.O.S.

GEOMETRIC CHARACTERISTIC SYMBOLS			
FLATNESS	PERPENDICULARITY	OR MAC (MAX. MATERIAL CONDITION)	
STRAIGHTNESS	PARALLELISM	OR RFS (REGARDLESS OF FEATURE SIZE)	
ROUNDNESS	ANGULARITY	BASIC DIM	
CYLINDRICITY	RUNOUT	DIAMETER	
PROFILE OF A LINE	TRUE POSITION	DATUM IDENT	
PROFILE OF A SURFACE	CONCENTRICITY		
	SYMMETRY		

UNLESS OTHERWISE SPECIFIED:  
ALL TRUE POSITION TOLERANCES AND RELATED DATUMS WHICH ALL OTHER FORM AND POSITION TOLERANCES AND RELATED DATUMS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCE. RUNOUTS ARE CIRCULAR.

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